

Wilsonart®

ADHESIVES



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WILSONART® ADHESIVES

CONTACT ADHESIVES, SOLVENTS AND CLEANERS

Wilsonart® Adhesives have held together many of America's foremost projects since 1970. Wilsonart's breadth of contact adhesives, cleaners, and solvents are superior in terms of selection and unmatched in terms of performance. Available from your trusted Wilsonart representative.



CONTACT ADHESIVES

WA 500

Fast drying brush/roller-grade contact adhesive.

WA 600

OTC-compliant, brush/roller-grade adhesive that applies easily and has a wider working window for consumer use.

WA 800/801

Spray-grade contact adhesive designed specifically for postforming applications.

WA 844

Spray-grade contact adhesive designed specifically for high-speed postforming applications.

WA 950/951

Fast-drying, spray-grade contact adhesive designed for non-postforming operations. WA 950/951 provides an easy to use, high strength, economical bonding solution.

WA 1700/1701

Low VOC*, HAPS-free contact adhesive with outstanding bond and heat strength that can be sprayed, brushed or rolled. This product requires less air pressure, making it easier to spray than traditional contact adhesives.

WA 1730/1731

California compliant, high solids contact adhesive that can be sprayed, brushed, or rolled. This **high solids, low VOC adhesive** has been developed to work with HVLP or traditional spray guns.








WATER-BASED CONTACT ADHESIVES

WA H₂O

Non-flammable, water-based contact adhesive that can be sprayed, rolled or brushed. Ideal for postforming or non-postforming operations, WA H₂O is a **low VOC alternative** for operations where the use of flammable solvents is prohibited or regulated.



SYMBOLS KEY

-  UL GREENGUARD Gold Certified
-  California Compliant (SCAQMD, Rule 1168)
-  Ozone Transport Commission (OTC) Compliant
-  Non-flammable
-  Qualifies for LEED® credit(s)

Most Wilsonart Adhesives are available in a variety of sizes. If you have questions about what size is right for you, visit our website or contact your Wilsonart representative.

*TBAC is recognized in 40 C.F.R. 51.100(s) and by the EPA as a VOC exempt compound. Alaska, California, Kansas, Wyoming and Washington D.C. have not formally recognized this exemption. Contact your local regulatory agency to provide clarification on the exemption status. (As of 06/2013)

WILSONART® ADHESIVES

CONTACT ADHESIVES, SOLVENTS AND CLEANERS

When you have the need for speed, Wilsonart® Adhesives offer a wide selection of canister and aerosol contact adhesive products. Whether using them for touch up or full scale fabrication, the performance and portability of these products provide a fast, dependable solution for the busy fabricator.

CANISTERIZED CONTACT ADHESIVES

WA 700/701

High strength, high tack canister contact adhesive designed for use with high pressure laminates. WA 700/701 is a **methylene chloride-free** product that bonds quickly and easily using a web spray pattern.

WA 730/731

Low VOC, HAPS-free canister contact adhesive designed for use with high pressure laminates. With an innovative pebble spray pattern, WA 730/731 greatly reduces telegraphing.

WA 740/741

High speed, high strength canister contact adhesive designed for use with high pressure laminates. WA 740/741 is a **methylene chloride-free** product that bonds quickly and easily using a web spray pattern.



LOKWELD 700A

High strength, high tack aerosol contact adhesive designed for use with high pressure laminates. Lokweld 700A is a **methylene chloride-free** product that bonds quickly and easily using a web spray pattern.



LOKWELD 740A

High speed, high strength aerosol contact adhesive designed for use with high pressure laminates. Lokweld 740A is a **methylene chloride-free** product that bonds quickly and easily using a web spray pattern.



SOLVENTS AND CLEANERS

WA 110

Extremely flammable solvent designed to dissolve dried adhesive film and clean equipment including brushes, spray guns, pumps and pressure pots.



WA 130

Extremely flammable, low VOC* solvent designed to dissolve dried adhesive film and clean equipment including brushes, spray guns, pumps and pressure pots.

WA 121

Extremely flammable hydrocarbon blend specifically formulated to remove overspray/adhesive residue from fabricated parts and decorative surfaces without smearing or leaving an adhesive film.



LOKWELD 131A

Aerosol, extremely flammable, OTC-compliant cleaner designed to dissolve and remove dried adhesive overspray and residue from fabricated parts and decorative surfaces.



WA 131

Extremely flammable, OTC-compliant cleaner that is designed to dissolve and remove dried adhesive overspray and residue from high pressure laminate.

WILSONART® ADHESIVES

POLYVINYL ACETATE AND SPECIALTY PRODUCTS

Wilsonart® Adhesives has a lineup of polyvinyl acetate (PVA) adhesives and specialty products sure to meet the needs of any laminating or woodworking operation. From fast setting adhesives to high performing wood glues, Wilsonart Adhesives has the right tool for the right job.

POLYVINYL ACETATE (PVA) ADHESIVES

LOKWELD WHITE GLUE / WA 10



Fast-setting, PVA adhesive designed for wood-to-wood applications and panel manufacturing operations requiring faster machine times.



LOKWELD WOOD GLUE / WA 30



High-strength, fast-setting, yellow PVA adhesive designed for wood-to-wood applications. Ideal for assembly, cold press and hot press applications.



LOKWELD TYPE II GLUE / WA TYPE II



Water-resistant PVA assembly adhesive that can be used in hot or cold press panel operations or in radio frequency curing operations.

WA 3000

Quick setting, high strength PVA adhesive that is ideal for postforming, nip and stack, or heated nip operations. Whether sprayed or applied with a glue spreader, WA 3000 is the professional's choice.



WA 3100

PVA adhesive designed specifically to bond laminate to a variety of substrates in cold press applications.

WA 3116

PVA-based cold press adhesive designed specifically for use with paper backers. Enhanced temperature resistance makes WA 3116 an excellent choice in colder climates.

WA 3125

Economical, low viscosity, water-resistant PVA for use in hot press, cold press, or RF curing operations.

WA 3132

High solids PVA-based adhesive designed for use with high pressure laminate in hot and cold press applications.

LOKWELD MELAMINE ADHESIVE / WA M

Non-flammable acrylic adhesive designed to bond non-porous materials (including melamine, vinyl, high pressure laminate, PVC, metal, finished plywood, stone, tile, and acrylics) to wood and composite surfaces. Dries quickly to produce a clear, water-resistant bond.



SPECIALTY PRODUCTS

WILSONART COLOR MATCH CAULK

High quality sealant that is formulated to color match Wilsonart® Laminate, Wilsonart® Solid Surface and other high pressure laminate. Apply to countertops, cabinets, built-ins and more.



WILSONART® ADHESIVES

ENVIRONMENTALLY PREFERRED PRODUCTS

UL GREENGUARD GOLD CERTIFIED PRODUCTS



Wilsonart firmly believes in a commitment to doing right by our planet. To this end, many Wilsonart® Adhesives have been certified by UL GREENGUARD and are monitored on a regular basis. Using these certified products significantly reduces indoor air pollution without adding cost or effort.

By choosing Wilsonart® Adhesives UL GREENGUARD Gold Certified products, your project may receive credit toward several different green building programs such as Leadership in Energy and Environmental Design (LEED®). The LEED rating system provides independent, third-party verification that a building project meets the highest performance standards of human and environmental health. While no individual product on its own can specifically qualify for LEED credit, Wilsonart Adhesives can contribute to the following LEED credits:

IEQ 3.2: Construction Indoor Air Quality Management Plan – Before Occupancy

IEQ 4.1: Low-Emitting Materials – Adhesives and Sealants

IEQ 4.4: Low-Emitting Materials – Composite Wood and Agrifiber Products

IEQ 4.5: Low-Emitting Materials – Systems Furniture and Seating

Lokweld® 700A Premium Aerosol Contact Adhesive
Lokweld® 740A Fast-Drying Aerosol Contact Adhesive
Lokweld® Type II Water-Resistant Glue
Lokweld® White Glue
Lokweld® Wood Glue (WA 30)
WA 10 PVA Assembly & Cold Press Adhesive
WA 20 PVA Yellow Assembly & Cold Press Adhesive
WA 30 PVA Yellow Assembly & Cold Press Adhesive
WA 730/731 Low VOC Canister Contact Adhesive
WA 740/741 Fast-Drying Canister Contact Adhesive
WA 1700/1701 Low VOC Contact Adhesive
WA 1730/1731 California Compliant Contact Adhesive
WA 3000 Postforming & Pinch Roller PVA Adhesive
WA 3001 Postforming & Pinch Roller PVA Adhesive

WA 3004 Postforming & Pinch Roller PVA Adhesive
WA 3034 Postform Edge PVA Adhesive
WA 3035 Postform Edge PVA Adhesive
WA 3100 PVA Cold Press Adhesive
WA 3105 PVA Cold Press Adhesive
WA 3116 PVA Cold Press Adhesive
WA 3125 Water Resistant PVA Assembly & Hot or Cold Press Adhesive
WA 3131 PVA Hot Press Adhesive
WA 3132 PVA Hot Press Adhesive
WA 3140 Pinch Roller, Cold or Hot Press PVA Adhesive
WA H₂O Water-Based Contact Adhesive
WA Type II Water Resistant PVA Assembly & Hot or Cold Press Adhesive

Wilsonart Adhesives contain no urea-formaldehyde or methylene chloride.



